

# HOUSEHOLD

## CONTACT ADHESIVE (TUBES)

### CHARACTERISTICS

- Toluene free
- Heat and Moisture resistance
- Pattex Transparent (Polyurethane based contact adhesive)
- Pattex Classic (Polychloroprene based contact adhesive)
- Permanent elasticity
- Suitable for many materials

### SCOPE OF USE

Recommended for bonding of wood, decorative laminates, rubber, metal, cork felt, rigid PVC, leather and foams.

### APPLICATION

#### Surface Preparation

Surfaces should be leveled, dry, clean of dust and free of substances which may impair adhesion.

### Application Procedure

The adhesive is applied on both surfaces with a brush or a roller. Allow to dry (10 to 20 min). The two surfaces are brought together using as much pressure as possible. Adjustments must be done quickly when the two adhesive layers are in contact. Press the two materials together few seconds. Product should be allowed to develop full strength before subjecting to any service loads (typically 60 minutes)

### PACKAGING INFORMATION

Packaging Size	Packaging Type	Pieces/ Carton	IDH	Country of Origin
50g (classic)	Tube	12	177384	Germany
50g (transparent)	Tube	12	177379	Germany
50g (transparent)	Tube	60	1411122	Tunisia
50g (classic)	Tube	60	1485251	Tunisia

### STORAGE & SHELF LIFE

This product should be stored in its original packaging in a cool, dry place, protected from frost, sparks, flames and direct sunlight. Keep away from children.

Shelf Life: 24 months from manufacturing date.



### TECHNICAL DATA

Property	Value
Raw material (classic):	Polychloroprene rubber
Raw material (transparent):	Polyurethane rubber
Dry extract [%]:	22-24
Temperature resistance [°C]:	Up to 110
Application temperature [°C]:	+ 5 to +40
Open time [at 20°C]:	10 min
Evaporation time [min]:	10 to 15
Odor:	Of solvent
Consistency:	Liquid, brushable
Film appearance:	Elastic
Color (classic):	Yellow
Color (transparent):	Transparent
Consumption [g/m <sup>2</sup> ]:	200 to 250
Density [kg/L]:	0.96